Test & Measurement





Clarity[™] Series 18, 26.5, and 40 GHz Test Cables



Applications :

- Research & Development Labs
- VNA Test Port Extension cables
- Scalar Analyzers
- High Volume Production Test
- System Level RF Connection
- Test Rack Interconnect
- Bench or Portable Test Equipment
- Antenna Ranges
- Anechoic Chambers
- RF Module Testing

When everything is important, Times new Clarity[™] Series is the clear choice. Industry-leading performance and unparalleled value.

- Broad Frequency Response
- Ruggedness & Durability
- Wide Temperature Range
- Crush & Kink Resistance

Ordering Information:

- Torque Resistance
- Connector retention
- Low Attenuation
- RF stability with flexure
- Consistency
- Reliability
- Flexibility
- Ergonomics
- Aesthetics
- Lead Time
- Cost of ownership
- ROHS Compliant





Connectors & Strain Relief:

- Super-sharp stainless steel SureGrip[™] knurled coupling nut
- Unique, elliptical-shaped, Sure-Grip[™] injected molded strain relief (Armored version only)



Mechanical Specifications						
Dimensions			in			mm
Armored Diameter: armor/	'strain relief		0.29	/ 0.50	7.3	7 / 12.70
Unarmored Diameter: cable	e/strain relief		0.190/	0.425	4.8	33 / 10.8
Min bend radius, armored (max flex life)		1.5	(3.0)	3	88 (76)	
Min bend radius, unarmored	d (max flex life)		1.0	(2.0)	2	25 (50)
Flex Life ¹ (unarmored/arr	mored)		25,000 / 50,000			
Crushing (armored version	on)			200 lbs	/lin.i	n.
Mating life cycle ²				500	00	
Storage/Operating Temera	ture		- 45°0	C Min	+85	° C Max
Electrical Spe	cifications @	R	oom Te	mperat	ure	
Impedance			50 ol	าms		
Velocity of Propagation			78	%		
Shielding Effectiveness			> 100) db		
Capacitance		2	6pf/ft (8	35pf/m)		
		1	8 GHz	26.5 G	Hz	40 GHz
VSWR (maximum)		1	.20:1	1.25:	1	1.35:1
Phase Stability (degrees)*	typical	+	/- 1.0	+/- 1.	5	+/- 2.0
Amplitude Stability (dB)*	typical	+,	- 0.02	+/- 0.0	35	+/- 0.04
Attenuation, max	dB/100 ft		45	55		68
@ 77°F (25°C)	(db/100 m)	((148)	(181)	(223)
Cable P	ower Handli	ng	(Cable	Only)		

@77°F (25°C) sea level, watts (max) Attenuation (per 100ft) at any frequency: 0.3077*√f(MHz) + 0.000159*f(MHz) Specifications subject to change without notice.

- 1 As tested using Times' flex testing methods. 4ft long cable, stop at 50000cycles. Longer cables can have more total instability. Assumes test equipment is calibrated every 8 hours. New cables can have a break in period of several hundred flexes before optimum stability occurs. Contact your Times representative or the factory for a copy of this test procedure and/or actual test results.
- 2 SMA and Type N male only. Achieving or extending mating life requires the strict use of a calibrated torque wrench at all times and careful, deliberate mating so as not to damage center contacts. Inspect and clean all interfaces frequently and check that mating interfaces are within IEEE 287 connector standards. Failure to do so may void warrantee.



DO:

- Inspect interfaces before every mate. Clean frequently
- Gently start the coupling nut. Fully thread & tighten w/ fingers first
- Use a calibrated torque wrench
- Cap connectors and protect the assembly when not in use
- Have replacements available in the event they are needed

Phase Stability while in motion

18

15

13



DON'T:

- Force the cable beyond the recommended minimum bend radius
- Force two connectors. If any resistance is felt STOP and examine
- Mate 2.92mm to other than SMA or 3.5mm series
- Mate connectors that have non-concentric contacts
- Insert foreign or dirty objects into the interface







Applications :

- 5G development
- Research & Development Labs
- Bench VNA's and analyzers
- High Volume Production Test
- RF Module Testing

When everything is important, Times new Clarity[™] Series is the clear choice. Industry-leading performance and unparalleled value.

- Broad Frequency Response
- Rugged & Durable
- Predictable over Temperature
- Solid Connector Retention
- RF Stable with Flexure
- Consistent between Batches
- Long Flex Life
- Ergonomically Designed
- Attractive Appearence

Ordering Information:





Connectors & Strain Relief :

- User friendly stainless steel SureGrip™ knurled coupling nut
- Unique, elliptical-shaped, Sure-Grip™ injected molded strain relief



Mechanical Specifications			
Dimensions	in	mm	
Armored Diameter: armor/strain relief	0.29 / 0.50	7.95 / 12.70	
Min bend radius, armored (max flex life)	1.5 (3.0)	38 (76)	
Crushing (armored version)	200	bs/lin.in.	
Flex life ¹	50),000	
Temperature Range	-67°/+ 257°F	-55°/+125°C	
Electrical Specifica	tions (50GHz)		
Impedance	50 0	Dhms	
Velocity of Propagation	70	О%	
Shielding Effectiveness	> 1()0 dB	
Capacitance	29pf/ft	(95pf/m)	
VSWR (typ/max)	1.30:1	/ 1.40:1	
Phase Stability (degrees)* typical	+/-	4.0	
Amplitude Stability (dB)* typical	+/-	0.08	
Attenuation, max @77°F (25°C)	18 GHz 40	GHz 50 GHz	
dB/100ft	89 14	44 165	

Attenuation (per 100ft) at any frequency: $0.5556*\sqrt{f(MHz)} + 0.0008*f(MHz)$ Specifications subject to change without notice.

(dB/100m)

1. As tested using Times' flex testing methods. 4ft long cable. Longer cables can have more total instability. Assumes test equipment is calibrated every 8 hours. New cables can have a break in period of several hundred flexes before optimum stability occurs. Contact your Times representative or the factory for a copy of this test procedure and/or actual test results.



DO:

- Inspect interfaces before every mate. Clean frequently
- · Gently start the coupling nut. Fully thread & tighten w/fingers first
- Use a calibrated torque wrench
- · Cap connectors and protect the assembly when not in use

Phase Stability while in motion

(292)

(472)

(541)



DON'T :

- · Force the cable beyond the recommended minimum bend radius
- Force two connectors. If any resistance is felt STOP and examine
- Mate connectors that have non-concentric contacts
- Insert foreign or dirty objects into the interface





The *Clarity* **70** test cable boasts steel torque, crush and overbend protection with abrasion resistance - without compromising flexibility. The cable is ultra-stable through 70 GHz with exceptionally low attenuation. The design includes an ergonomic, stainless steel protective barrel strain relief and a hex coupling nut.

Unite

FEATURES

...

- Broad Frequency Response
- Rugged & Durable
- Phase Stable Over Temperature

SERIAL#21072901(TMC)

• Long Flex Life

Specifications

	Units		
Diameter	in (mm)	0.20	(5.08)
Weight	lb/ft (kg/m)	0.01	(0.02)
Minimum Bend Radius	in(mm)	1.00	(25.4)
Crushing	lb/lin (kg/lcm)	200	(35.75)
Flex Life	;	>5000	0
Maximum Frequency	GHz	70	
Velocity of Propagation	%	80	
Capacitance	pF/ft (pF/m)	24.6	(80.7)
Delay	ns/ft (ns/m)	1.27	(4.14)
Sheilding	dB	-90	
VSWR Typical		1.35:1	
VSWR Max		1.40:1	
Phase Stability	0	+/-5	
Amplitude Stability	dB	+/- 0.2	10



 $IL = (K1 \times V(f) + K2 \times f) \times Cable$

	Cable In	sertion Loss	l
ĸν	alues		ן ן
	dB/ft	dB/m	
K1	0.00611	0.01862328	
K2	0.000136	4.14528E-06	
f= F	requency in	MHz	

Length unit must match K value unit.

Attenuation		
	dB/100ft	dB/100m
1000 MHz	19.46	59.31
4000 MHz	39.19	119.44
6000 MHz	48.14	146.74
10000 MHz	62.46	190.38
18000 MHz	84.42	257.32
26500 MHz	103.07	314.15
40000 Mhz	127.64	389.05
67000 Mhz	167.27	509.82
70000 Mhz	171.18	521.74



-4

-4.5

-5

-5.5

-6

-6.5

-7

-7.5

-8

19144

Ordering Guide CLS70- 18M 18M-XX.XX M





Abbreviation	Description
18M	1.85mm Male connector
18F	1.85mm Female connector
18RF	1.85mm Ruggedized Female

Amplitude Stability while in motion

4 ft assembly, 70 GHz

Number of flexes

(Representative curve)



Our flex test method uses 4ft cables at 70GHz. The testing equipment calibration occurs every 8 hours. Email us at techquestions@timesmicro.com to obtain a copies of test procedure specifications and results.





SilverLine[®] Test Cables

Coax Test Cables for:

- High volume, in-process
 production test
- Incoming/final test inspection
- RF test systems interconnects





Time's Silverline[®] Product Guarantee

Times will repair or replace your SilverLine test cable at its option if the connector attachment fails within four months of shipment. This guarantee excludes cable or connector interfacedamage from misuse or abuse. SilverLine[®] Test Cables are cost effective, durable, high performance cable assemblies designed for use in a broad range of test and interconnect applications. Fabricated from rugged, solid PTFE dielectric cable with stainless steel connectors and a proven strain relief system, these cables provide long life and excellent stability in applications where they are repeatedly flexed and mated/unmated. SilverLine[®] test cables are ideal for use in production, field and laboratory test environments. They are also economical enough to be used as interconnects in test systems.

Features & Benefits:

- Phase & Loss Stable
- Long Flex Life
- Triple Shielded Cable
- High Mating Cycle, Stainless Steel Connectors
- · Rugged, Solder-Clamp Attachment
- Redundant, Long Life Strain Relief System
- ROHS Compliant



Connectors:

- Passivated stainless steel finish
- Captive center contact
- Thick wall, 26.5 GHz SMA
- Type N & SMA OneTurn[™] (1 full rotation to mate)
- Knurl/hex coupling nut (Type N and TNC)

Connector Attachment/Strain Relief

• Rugged, solder-clamp to braid. 175-300 lb pull force. Additional crimp system on armored version.

U = Unarmored 1ft (0.25m) minimum assembly length

S = Steel, torque & crush resistant armor 3 ft (1.0m) min. length

A = Armored 2 ft (0.5m) minimum assembly length

 Redundant triple layer strain relief system (Dual layer on armored version)

Ordering Information:

Mechanical Specifications					
Dimensions					
Armored Diameter: armor/strain relief		0.4	50	11	1.50
Unarmored Diamet	er: cable/strain relief	0.1	95	4.	950
Min bend radius, an	mored (max flex life)	2.2	25	5	57
Min bend radius, ur	narmored (max flex life)	1.0	00	2	25
Crushing (armored	version)	PVC:1200 lbs	. per linear inch	-Steel: 1500 lbs	.per linear inch
Mating Life Cycle *			SMA,Type	N: >5000	
Temperature range		-67	7°/+ 185°F	-55°/+85	°C
	Electrica	l Specifica	tions		
Impedance			50 C	hms	
Velocity of Propagat	tion		70	%	
Shielding Effectiven	ess		>-9	0 dB	
		4 GHz	6 GHz	18 GHz	26.5 GHz
	BNC	1.20:1			
VSWR (maximum)	7-16 DIN		1.25:1		
	SMA, 3.5mm		1.20:1		1.35:1
	Type N, TNC	1	.30:1 (cube R/A)	1.35:1 (cube R/	4)
Phase Stability**	traical		+/-2° thro	ugh 18GHz	
(50,000 cycles)	typical		+/-3° thro	ugh 26.5GH	Z
Amplitude Stability	max		+/-(D.1	
Attenuation, max@	77°F (25°C)	dB/1	00 ft	(dB/	100 m)
6	GHz	34	4	1	12
1	8 GHz	68	8	2	24
26	.5 GHz	89	9	2	90
	Cable Power	Handling	(Cable Only	()	
@77°F (25°C) sea le	vel, watts (max)				
6	GHz		18	0	
18	8 GHz		8	8	
26	5.5 GHz		6	5	

Attenuation (per 100ft) at any frequency: 0.348*√f(MHz) + 0.0012*f(MHz) Specifications subject to change without notice.

* SMA Male & Type N: Assumes use of calibrated torque wrench, proper care and cleaning of interface and mated connector is within mil spec limits.

** RF stability and flex life are in accordance with the flex test method example. Data is for cables 4ft or shorter Longer cables may exhibit different stability characteristics. A cable will exhibit some instability when new. A very brief period of use is required to alleviate cable component stresses from manufacturing after which the cable will "settle" , and maintain the values stated.

First

0.50 ft increments Feet:

Example: -04.50F = 4.50ft

Meters: 0.25 m increments Example: -00.75M = 0.75 m

F = Feet M = Meters





SLXXX-XXXXXX-XX.XXX

Labels on unarmored assemblies under 1.5 feet (0.5m) long remain loose to increase flexibility. Some connector combinations and / or lengths may be unavailable. Please contact Times or your Times authorized representative.



SilverLine[®]-ExtraFlex



SilverLine®-ExtraFlex was designed for testing delicate components such as exposed RF circuits with edge launch connectors. Thin, lightweight and flexible, this coax makes handling PC boards easy yet does not compromise RF stability and isolation. Using Times' proprietary TF-4 dielectric SilverLine®-ExtraFlex goes one step further, exhibiting linear phase change from 0°C to +30°C (see graph).

SilverLine[®]-ExtraFlex uses the same robust, proven connector attachment system that has made SilverLine[®] the preferred choice in RF test labs everywhere. A new injection-molded strain relief system designed to match the cable's flexibility assures the cable will bend tightly but not fail prematurely behind the connector.

Features and Benefits:

- 30% Smaller than Standard SilverLine®
- Improved Flexibility
- RF Stable With Flexure
- Better than -90dB Isolation
- 26.5 Ghz Operation
- Linear Phase Change From 0° to 30°C
- Injection-Molded Strain Relief
- ROHS Compliant



- Production test for small sized RF products
- Edge launch testing
- General purpose RF Interconnects through 26.5 Ghz



Test fixture photo courtesy of Inter-Continental Microwave www.icmicrowave.com





** Phase stability data IAW Times' phase/flex test criteria as demonstrated above.

Connectors:

- Stainless steel
- Solder/Clamp attachment
- Captive contact construction

* Mating life assumes the use of a calibrated torque wrench, interfaces are clean and within mil specs limits.

	Mechanical Specifications			
Dimensions		in	mm	
Armored Diameter		0.15	3.80	
Min bend radius (max	k flex life)	0.75	19	
Mating life cycle *		50	000	
Temperature range		-67°/+ 257 °F	-55°/+125 °C	
	Electrical Sp	pecifications		
Impedance		50 C)hms	
Velocity of Propagation	on	7	0%	
Shielding Effectivene	SS	>-9	0 dB	
VSWR (maximum)		18 GHz	26.5 GHz	
- ()		1.30:1	1.35:1	
Phase Stability (50,000 cycles)**	max	+/-2.0°	+/-3.0°	
Amplitude Stability (dB)**	max	+/-0.1	+/-0.1	
Attenuation, max@77	′°F (25°C)	dB/100 ft	(dB/100 m)	
1 GHz		16	52	
2 GHz		24	79	
6 GHz		45	148	
12 GHz		66	216	
18 GHz		85	279	
26.5 GHz	2	102	335	

Attenuation (per 100ft) at any frequency: $0.49656*\sqrt{f(MHz)} + 0.0008*f(MHz)$ Specifications subject to change without notice.

Ordering Information:



Abrand new cable can have a break-in period of several hundred flexes.





Coaxial Test Cables

- Automotive: Collision avoidance radar test
- **Communications**: Point-to-point backhaul system test
- Wafer Test: Probe Connections
- Electronic Warfare: Targeting/tracking systems. Satellite testing
- Environmental: Remote atmospheric sensing



Photo courtesy of Anritsu



Photo courtesy of Keysight





SilverLine[®]-VNA 110 GHz is an armored, extremely high frequency coax cable assembly designed for use where waveguide is impractical .

SilverLine[®]-VNA 110 GHz now offers the user working in these frequencies an alternative to the limited selection of semi - rigid solutions offered by current suppliers. Test technicians experienced in the use and handling of traditional 110 GHz products will find Times' solution to be more than competitive for RF stability and overall product life.

Features & Benefits:

- Flexible / rebendable
- Steel armored, torque resistant
- Nomex outer sleeve
- 1.0mm male and female connectors
- ROHS Compliant

Connectors:

Stainless steel. Solder contact and braid. Additional crimp to armor for added strength and torsion resistance.

1. Standard "tick-tock" flex test. Contact Times for test details.

Care and Handling Guidelines:

While armored, 110 GHz cables are sensitive microwave instruments. Flexible cables can easily be forced beyond the recommended minimum bend radius. This will likely degrade or destroy the RF performance. All flexible cables have a limited flex life. Develop procedures that limit flexing. 1.0mm interfacesare delicate. Keep them meticulously clean and the center contacts concentric within the outer contact. Use a microscope to examine ifnecessary. DO NOT mate connectors that are dirty, suspected of being damaged or outside concentric tolerances. Connectors MUST be aligned whenmating. Misalignment will damage the interfaces and voids the warranty. Test equipment makers publish extensive use and handling procedures on their websites that cover these and related topics.

DO:

-Inspect interfaces before every mate. Clean if needed.

- -Gently start the coupling nut and fully thread with fingers first.
- -Hand tighten, but use a calibrated torque wrench to tighten.4 lbs max. -Limit use to experienced technicians.
- -Cap connectors and store cables separately in a protective container.
- -Keep a spare pair of cables ready, just in case.

DON'T:

-Force the cable to bend beyond the recommended minimum radius. -Force two connectors. If any resistance is felt STOP and examine.

Warranty

Product to be free from workmanship and materials defects and to meet stated data sheet performance for a period of 90 days. Excludes cable or connector interface damage from misuse, abuse, mishandling or mis-mating outside the data sheet recommendations. Warranty claims are subject to factory analysis and may include analysis charges depending on findings.

Mechanical Specifications			
Dimensions		in	mm
Armored Diameter: armo	r/strain relief	0.180	4.60
Min bend radius, armore	d (max flex life)	0.40	10
Mating life cycle *		50	0
Temperature range		-85°/+ 257°F	-65°/+125°C
	Electrical Specif	fications	
Impedance		50 O	hms
Velocity of Propagation		78	%
Shielding Effectiveness		>100) dB
Capacitance		25.9 pf/ft	(85 pf/m)
		110	GHz
VSVVR (maximum)		1.4	1:1
Phase Stability	typical		1.09
(degrees) **		+/-	10
Attenuation, max@	977°F (25°C)	dB/100 ft	(dB/100 m)
50 GH	Z	328	1076
72 GH	Z	398	1306
84 GH	Z	433	1419
96 GH	Z	465	1524
110 GF	Ηz	501	1642

Attenuation (per 100ft) at any frequency: $1.430 \times \sqrt{f(MHz)} + 0.0129 \times f(MHz)$ Specifications subject to change without notice.

* Mating life requires hand tightening and/or the strict use of a calibrated torque wrench and clean interfaces that are within the IEEE 287 precision connector standards.

** RF stability and flex life are in accordance with the flex test method example. Data is for cables 4ft or shorter. Longer cables may exhibit different stability characteristics. A cable will exhibit some instability when new. A very brief period of use is required to alleviate cable component stresses from manufacturing after which the cable will 'settle' and maintain the values stated.









DIN, Mini-DIN & Type N for PIM **Sensitive Systems**

- Cellular or Wireless
- Tower or in-building
- Production or laboratory





SilverLine®- LPA low PIM adapters exhibit exceptional PIM performance in any cellular or wireless frequency range.

Times uses only the most robust designs for long product life regardless of the environment. All product is 100% tested and individually packaged prior to shipping.























Two 45° Configurations!





	Mechanical Specifications	
Body and Coupling Nut	Tri-metal plated	brass
Center Contact	Gold or Silver I	Plated
Mating Life	500 min	*
Temperature Range	-40°/+ 185 °F -40°/+85°C	
	Electrical Specifications	
Impedance	50 Ohms	
Frequency.Max	All straight configurations 6 GHz	45° or right angle 3 GHz
VSWR (maximum)	All straight configurations 1.1:1 (3 Ghz) 1.2:1 (6 Ghz)	45° or right angle 1.25:1
PIM* (IM3)	-125 dBm +/- 3 dBm (2 x	43 dBm carriers)

*Interfaces must be clean and proper torque forces applied Specifications subject to change without notice.

Ordering Information

ndividual Adapters:	Kit Designator		Kit Designator
3191-331 = 7-16 female bullet	А	3191-414 = 4.1/9.5 male/Type N male	R
3191-332 = 7-16 male/female right angle	В	3191-415 = 4.3/10 female/7-16 female	S
3191-376 = 7-16 male bullet	С	3191-416 = 4.3/10 male/7-16 female	Т
3191-377 = 7-16 male/female	D	3191-417 = 4.3/10 female/Type N male	U
3191-378 = 7-16 male/Type N male	E	3191-418 = 4.3/10 male/Type N male	V
3191-379 = 7-16 male/Type N female	F	3191-419 = 4.1/9.5 female/7-16 male	W
3191-380 = 7-16 female/Type N female	G	3191-420 = 4.1/9.5 male/7-16 male	Х
3191-381 = 7-16 female/Type N male	Н	3191-421 = 4.3/10 female/7-16 male	Y
3191-382 = 7-16 male/female 45°	I.	3191-422 = 4.3/10 male/Type N female	Z
3191-387 = 7-16 female/female 45°	J	3191-6125 = NEX10 male/NEX10 female	3
3191-394 = 4.1/9.5 male/7-16 female	К	3191-6126 = NEX10 male/7-16 male	4
3191-395 = 4.1/9.5 female/7-16 female	L	3191-6127 = NEX10 female/7-16 male	5
3191-396 = Type N male/Type N male	М	3191-6128 = NEX10 male/7-16 female	6
3191-397 = Type N female/Type N female	Ν	3191-6129 = NEX10 female/7-16 female	7
3191-411 = 4.1/9.5 female/Type N female	0	3191-6130 = NEX10 male/Type N male	8
3191-412 = 4.1/9.5 female/Type N male	Р	3191-6131 = NEX10 female/Type N male	9
3191-413 = 4.1/9.5 male/Type N female	Q	3191-6132 = NEX10 male/Type N female	\$
		3191-6133 = NEX10 female/Type N female	@

Standard (small) SilverLine Adapter Kits: (Hard case with foam insert containing seven adapters) 660-0234: Contains one each A, D, E, F, G, H and I 660-0235: Contains one each A, D, G, H, I, K and L 660-0236: Contains one each A, C, M, T, W, Y and Z

Specifications subject to change without notice

Custom (Large) SilverLine Adapter Kits: (Hard case with foam. 10 pieces min, 20 max (max of four 45's or r/a's combined)

SLK-XXXXX . . . (Insert designator from above in alphabetical order (20 max) . Duplicate designators acceptable)

MISSION

TIMES MICROWAVE SYSTEMS designs and manufactures high performance RF and microwave transmission lines. These products consist of coaxial cables, connectors, accessories and cable assemblies.

We are committed to understanding the needs and requirements of our customers and providing highly engineered, cost effective products.

TIMES MICROWAVE SYSTEMS is dedicated to total customer satisfaction and superior results for our shareholders in all we do.



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